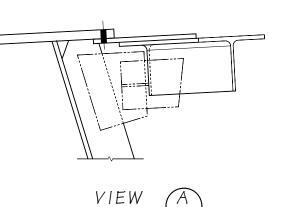
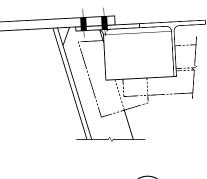


DETAIL SHOWING DIRECT BOLTING

PREFERRED ALTERNATIVE WHERE SPACE AND LOADING PERMITS. MAY REQUIRE THE USE OF 1" ASTM A490 BOLTS, DO NOT WELD. VERIFY FLANGE STRESSES IN THE VICINITY OF BOLT HOLES ARE WITHIN ALLOWABLE

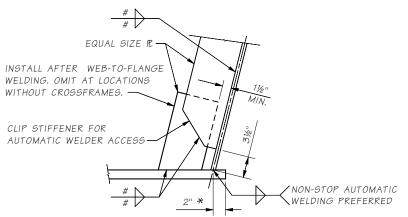




PLAN - EXAMPLE TOP LATERAL DETAILS

CONNECT LATERALS TO BOTTOM SIDE OF TOP FLANGE USE BOLTED GUSSET PLATE OR BOLT DIRECTLY TO FLANGE

SIZE OF LATERALS AND CONNECTIONS WILL DEPEND ON LOADS

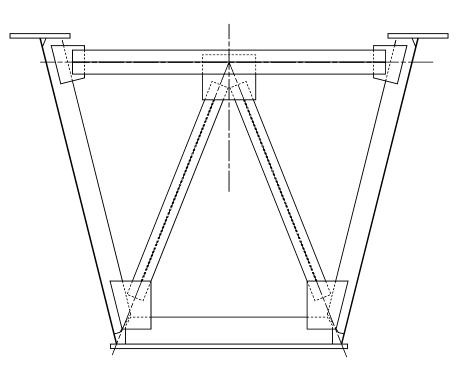


LOWER TRANSVERSE STIFFENER DETAIL

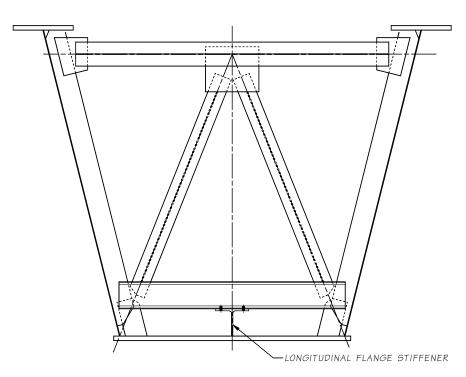
* BOTTOM FLANGE EXTENSION TO ALLOW AUTOMATIC WELDER USE

PROJECT SPECIFIC WELD SIZES

FULL HEIGHT STIFFENERS MAY BE USED PROVIDED THEY ARE INSTALLED AFTER ALL WEB-TO-FLANGE WELDING IS COMPLETED.



EXAMPLE CROSSFRAME WITHOUT FLANGE STIFFENER



EXAMPLE CROSSFRAME REGIONS WITH FLANGE STIFFENER

S	Bridge Design Engr.	sign Engr. M:\STANDARDS\Structural Steel\S64-A11.MAN									_
Ď	Supervisor					REGION NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
ર્ટ.	Designed By										
1	Checked By					10	WASH				
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	Bridge Projects Engr.					JOB NUMBER					
	Prelim. Plan By										
	Architect/Specialist	DATE	REVISION	BY	APP'D						

BRIDGE AND STRUCTURES OFFICE



EXAMPLE - BOX GIRDER DETAILS

BRIDGE SHEET NO:

Thu Jan 15 09:02:51 2015